

Work Order ID 77530

December-13-11 7:12:04 AM

77530

Page 1

Item ID: D205-564-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 12/13/11 Start Qty: 8.00

8

Cust Item ID:

Required Date: 12/14/11 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2521

Rev J

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D205-564-011 CHG008

Sul12/21

HGR MLJ 11-12-13
(8)

151

Pick Kit

0.00

151

Packaging

Memo

0.00

Packaging

SP 11-12-13.

160

QC4- 100% Inspect kits for completeness

0.00

160

QC

Memo

0.00

Quality Control

Sul12/21

(X8)

Work Order ID 77530

December-13-11 7:12:04 AM

77530

Page 2

Item ID: D205-564-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 12/13/11 Start Qty: 8.00

8

Cust Item ID:

Required Date: 12/14/11 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

170

Identify as per dwg & Stock Location: _____

0.00

170

Packaging

Memo

FG014

0.00

Packaging

New C

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

12/12/22 (S)

11/12/28 (S)

11/12-28 (S)

Picklist Print

December-13-11 7:12:03 AM

Page 1

Work Order ID: 77530

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 12/13/11

Required Date: 12/14/11

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP F00.01.20 Changed pick list, MPP 2019, CHG006EC
IPP Rev:G 06-08-28 As per Rev E JLM
IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC
IPP Rev:I 08-10-01 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2521 Bearpaw 205		Manufactured	No			151	Each	16.0000	2	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		16							
					76847	16							
D2182B055 Clamp Cushion Black 3.5" long		Manufactured	No			151	Each	7.0000	8	64			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST402A		7							
					68746	7							
D2274 Radius Block		Manufactured	No			151	Each	43.0000	20	160			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		1							
					73389	1							
				ST139		42							
					74435	42							
D2529 Washer		Manufactured	No			151	Each	398.0000	20	160			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST016		398							
					71161	6							
					76086	392							
D2947 Clamp		Manufactured	No			151	Each	7.0000	8	64			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST456		7							
					73415	7							

SP

16x

B73930

SP
64

B-77034

SP
118x

12x

SP

160x

B76192

60x SP
4x B77557

Picklist Print

December-13-11 7:12:03 AM

Page 2

Work Order ID: 77530

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 12/13/11

Required Date: 12/14/11

Start Qty: 8.00

Required Qty: 8.00

D3544-041

Clamp

Manufactured No

151 Each 27.0000 4 32

Location

Loc Qty

Loc Code

ST457

27

76266

27

Purchased No

151 Each 810.0000 8 64

Location

Loc Qty

Loc Code

ST357

810

118078

17

118838

193

119449

500

119798

100

AN4-13A

Bolt

AN4-15A

Bolt

Purchased No

151 Each 365.0000 20 160

Location

Loc Qty

Loc Code

ST358

365

118112

4

118648

63

118706

19

119749

79

119862

200

AN960JD416

Washer

NAS1149D0463J

Purchased No

151 Each 0.0000 20 160

MS21042L4

Nut

Purchased No

151 Each 9,436.0000 20 160

Location

Loc Qty

Loc Code

ST300

9436

117441

51

117601

342

118451

133

119017

3910

119075

5000

SP-
5x B77540
27x

SP

64x

SP

160x 83x7.7x
77x 83x

m119075 2x SP

SP 11-12-13

160x

December-13-11 7:12:04 AM

Shop Packet Print

Page 2

5.0 PARTS LIST

Qty	Part Number	Description
X	D205-564-011	BEARPAW INSTALLATION
8	D2182B055	RUBBER CUSHION
20	D2274	RADIUS BLOCK
2	D2521	BEARPAW
20	D2529	WASHER
8	D2947	CLAMP
4	D3544-041	CLAMP
8	AN4-13A	BOLT
20	AN4-15A	BOLT
20	AN960JD416	WASHERS
20	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI-9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-17A	BOLT
4	AN4-11A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)